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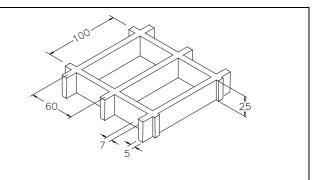


SCH 60/25_IFR

06.05.2011 - Rev. 4

MOLDED GRATINGS

Mesh	mm 100 x 60	
Clear span	mm 93 x 53	
Height	mm 25	
Bearing bar	mm 7 upper part	
thickness	mm 5 bottom part	
Color	Grey RAL 7004 indicative RAL reference	



	Polyester Resin
Raw materials	Roving glass fiber type"E"
	Inorganic fillers without halogens

Resin type	Modulus of elasticity	Ultimate stress
IFR	15000 MPa	325 MPa

Stand	lard panels	
mm	1500 x 2000	Sign Sign
Weig	ht kg/m² 7	
tolerance	± mm 5 panel dimensions	
	± mm 2 height	

Surfa	s s	Smooth	Antiskid level R10 V10 norm DIN 51130
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Reaction to fire	Fire retardant	Spread ≤ 25 norm ASTM E84-98
Reaction to fire		Level B _{ff} -S1 norm EN 13501-1

Ageing resistance

Ageing test made with UV lamp according to ASTM G154-06 and passed with 5 points on the gray range and without evident defects (test made with 1500 hours of exposure to 4 hours alternate cycles at a UV temperature of 60°C and 4 hours at a condensed temperature of 50°C irradiated by UVB 313 nm lamp, radiance 0,71 W/m²)

After the exposure to heat, cold and humidity cycles according to UNI EN ISO 9142/04 norm (n° 21 cycles type D3) there is no evidence of defects