

GRATING

SCH38/38C CFR ST C

TYPE: COVERED

GROUP

LINEA STANDARD

RESIN: polyester self-extinguishing conductive -- CFR

REINFORCEMENT: Roving glass fiber type "E"

PROCESS ADDITIVES AND REACTION PROMOTERS:

Inorganic fillers without halogens + Carbon black conductive powder

PRODUCTION TECHNOLOGY:

RTM resin transfer moulding

NORM: DIN 24537-3



MESH

MAIN MESH (M1)	mm 38x38
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HEIGHT (H, H+C1, H+C1+C2)	mm 41
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BEARING BAR

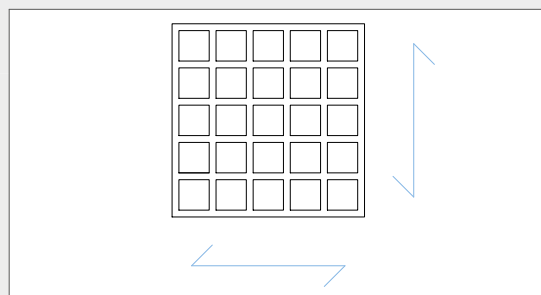
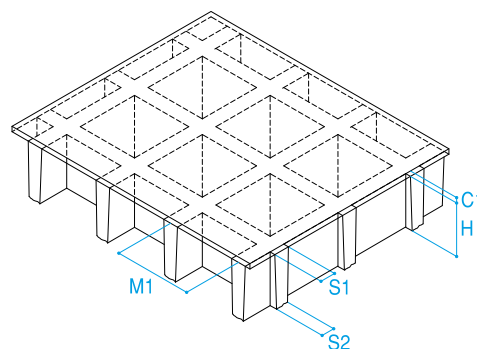
UPPER PART (S1)	mm 7
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BOTTOM PART (S2)	mm 5
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COVER THICKNESS

UPPER PART (C1)	mm 3
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BOTTOM PART (C2)	
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WEIGHT: 26 Kg/m²

PANEL'S BEARING DIRECTION: both

STANDARD FINISHING

Covered with quartz - Antiskid level R13 V4 norm DIN 51130

STANDARD PANELS AND COLOURS (Indicative RAL reference)

1000x3660 BLACK RAL 9011

1220x3660 BLACK RAL 9011

TOLERANCE ± 5 mm panel dimensions, $\pm 2/-2$ mm height, $\pm 6\%$ weight.

All finishes different from the standard one (meniscus for gratings with open surface, quartz and chequered for gratings with covered surface) involve a surface processing of the grating that could result in a thickness and weight variation exceeding the indicated tolerances, while maintaining unchanged mechanical characteristics.

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ELECTRICAL PROPERTIES

Surface resistivity (Rs), transversal electric resistance (Rt)	norm N 61340-2.3 Par 8.1 e 8.2 – IEC 61340-4.1 Par. 5.1.2 con Rif. a ISO 1957 – IEC 61340-4.5	EXCELLENT CONDUCTOR
Resistivity and safety electric resistance to ground human body model	norm CEI 64-4/8/6 Par. 6.12.5 – IEC 61340-5-1 con Rif. a IEC 61010-1	EXCELLENT CONDUCTOR
Dielectric strenght		

AGEING RESISTANCE

Ageing test made with UV lamp according to ASTM G154-06 and passed with 5 points on the gray range and without evident defects (test made with 1500 hours of exposure to 4 hours alternate cycles at a UV temperature of 60°C and 4 hours at a condensed temperature of 50°C irradiated by UVB 313 nm lamp, radiance 0,71 W/m²)

After the exposure to heat, cold and humidity cycles according to UNI EN ISO 9142/04 norm (n° 21 cycles type D3) there is no evidence of defects

REACTION TO FIRE - FLOORING

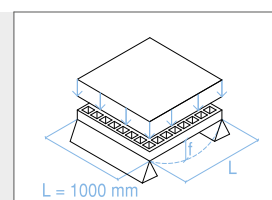
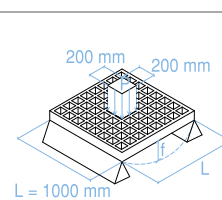
B _{fl} -s1	norm EN 13501-1	FIRE RETARDANT
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SMOKE DENSITY AND TOXICITY

F1	norm AFNOR NF16-101	
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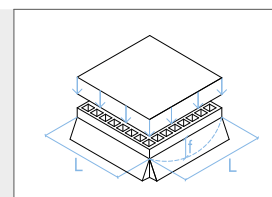
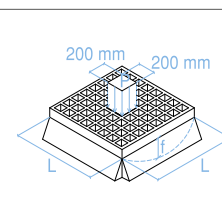
2 SIDES BEARING (L=1000 mm)

L (mm)	300	400	500	600	700	800	900	1000	1100	1200	1300	1400
f (mm)	1,5	2,0	2,5	3,0	3,5	4,0	4,5	5,0	5,5	6,0	6,5	7,0
G (Kg)		1400	1000	790	650	550	465	395	340	295	255	225
D (Kg/m²)		10500	5400	3100	2000	1350	930	690	520	400	315	255



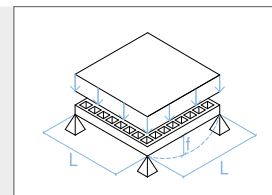
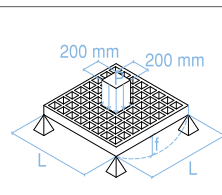
4 SIDES BEARING (equal sides grating)

L (mm)	300	400	500	600	700	800	900	1000	1100	1200	1300	1400
f (mm)	1,5	2,0	2,5	3,0	3,5	4,0	4,5	5,0	5,5	6,0	6,5	7,0
G (Kg)		1750	1300	1050	830	720	630	560	500	455	420	385
D (Kg/m²)		22500	11600	6700	4200	2850	2000	1450	1100	840	660	530



4-POINT BEARING (equal sides grating)

L (mm)	300	400	500	600	700	800	900	1000	1100	1200	1300	1400
f (mm)	1,5	2,0	2,5	3,0	3,5	4,0	4,5	5,0	5,5	6,0	6,5	7,0
G (Kg)		770	560	440	365	310	270	240	215	195	175	
D (Kg/m²)		6600	3200	1800	1100	710	485	350	260	195	155	



G Concentrated load **D** Distributed load

The previous tables report the accidental loads that, to vary the distance between supports (L), determine one of the following conditions: deflection equal to 1/200 of the distance between supports (L); reaching of the resistance limit (USL).

In case of heavy duty load compressive strength must be verified.

The above characteristics are meant as reference values for standard material in ambient working temperature. Even if they are not to be considered as guaranteed characteristics they are based on our experience and are supplied in good faith.

According to the standard DIN 24537-3 the conversion safety factor should be 0.75 for internal environmental exposure conditions, 0.65 for external exposure conditions, and 0.50 for aggressive exposure conditions.

No matter which are the exposure conditions, chemical resistance must be always verified by contacting M.M. technical department.